

FIG. 1

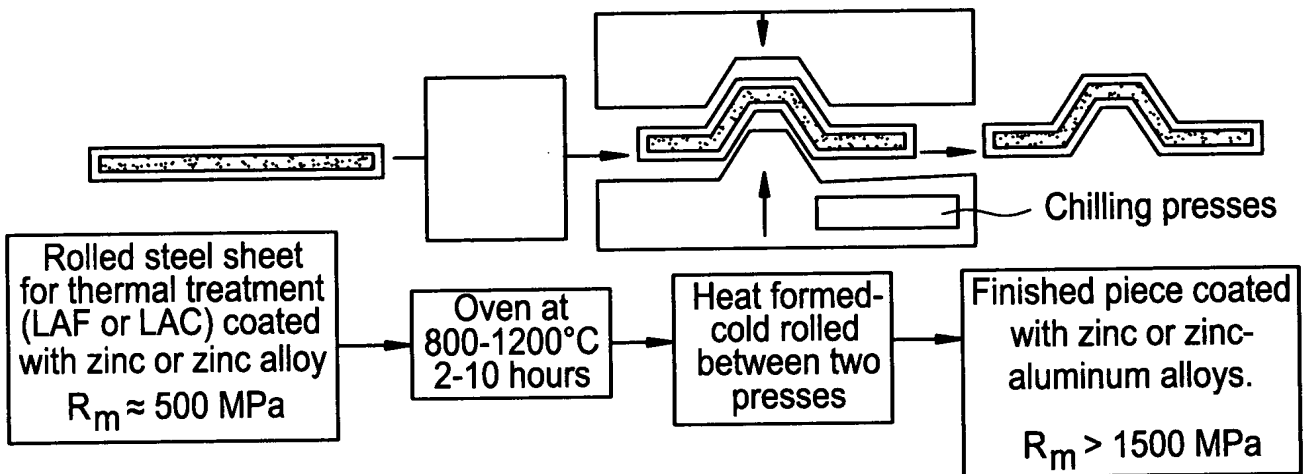


FIG. 2

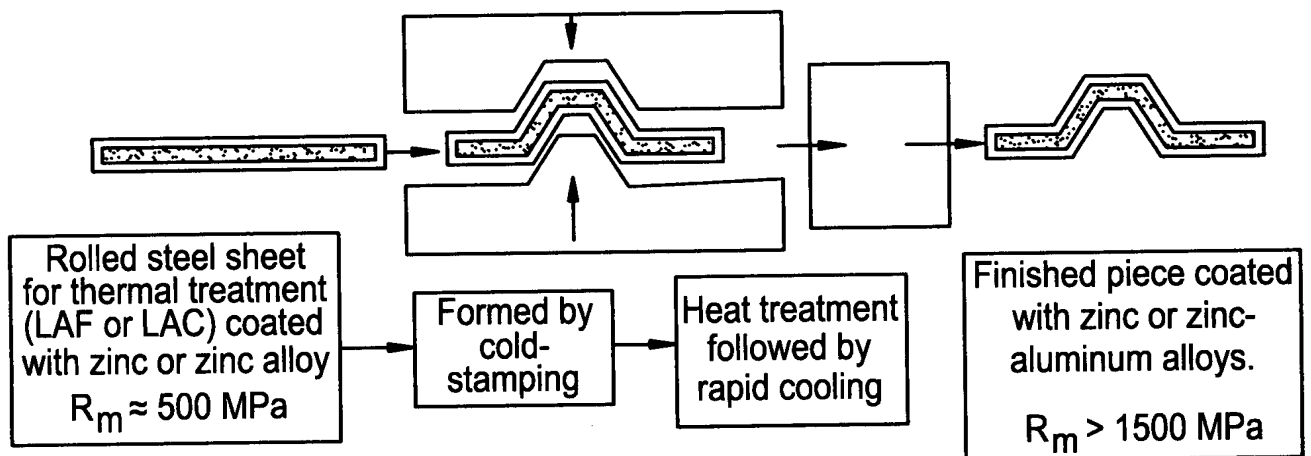




FIG. 3A

Before cold-stamping and heat treatment

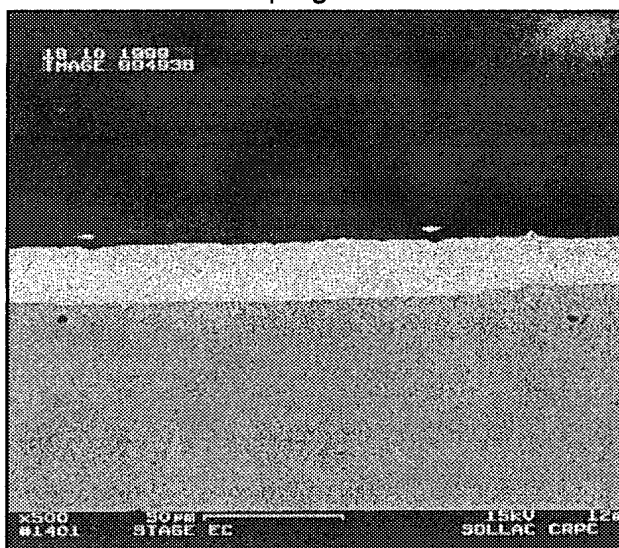


FIG. 3B

After cold-stamping and heat treatment



FIG. 4A

Before heat-stamping and heat treatment

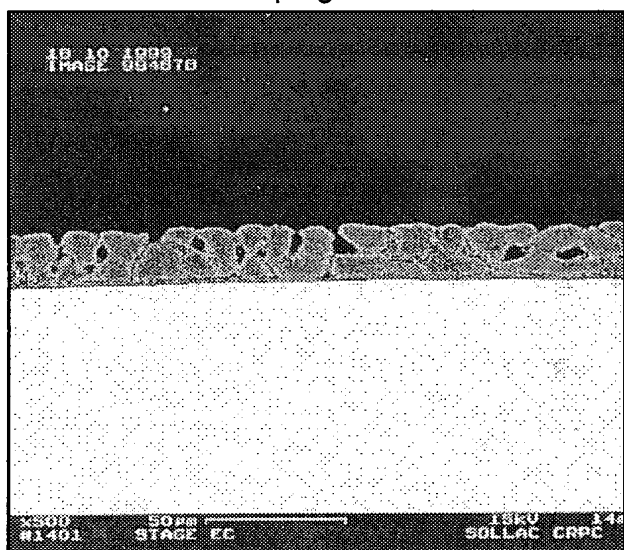


FIG. 4B

After heat-stamping and heat treatment

